

Work Order ID 59676

Wednesday, June 09, 2010 3:12:05 PM

Page 1

Item ID: D206-549-013

Accept

Revision ID:

Item Name: Console Assembly

Start Date: 6/9/2010 Start Qty: 1.00

Required Date: 6/16/2010 Req'd Qty: 1.00

Reference: Return 2010 / RA110055

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: 10/06/10 SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
N/A	Rev N/A

100 QC5- Inspect part completeness to step on W/O 0.00



QC

Quality Control

Memo

Original B50089 @ CHG002. Kit was found to be complete & only minor touch ups to perform on the console from the customer installation.

0.00

806609

④

110



Powdercoat

Powder Coating

Black Sandtex(Ref.4.3.5.7) per QSI005 4.3 0.00

M112588

Memo

Touch up the console black per QSI005 as required.

Ensure kit with the part is identified & stays complete.

0.00

START: 7:30AM

Temp: 320°F

FIN: 8:00AM

10/06/10

X1

④

* PTO =>

120



QC

Quality Control

QC5- Inspect part completeness to step on W/O 0.00

Memo

Ensure patr is touched up & kit is ini tact.

0.00

806610

④

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Setup Start

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/06/10 [Signature]

MR

10-6-10

D206-549-043

1351404

DART
Dart Aerospace Ltd.
1270 ABBOTT ST.
HAWKESBURY ONT. CANADA K6A 1K7

P/N	D206-549-013
DESC.	Avionics Console
LOT	B50089
MODEL	206A/B/L/L/L/L3/L4
CHG	CHG002
STC	SH89-28
STC	SR00531NY
STC	

MADE IN CANADA
D2729-1

TC APPROVAL # 09-89
TEL: 1-613-632-5200